



## DRILL / PATCH REINFORCE/ STRIP REINFORCE INFORMATION SHEET

### SHEET SIZE:

- |                    |                        |                          |
|--------------------|------------------------|--------------------------|
| ▪ Drill            | <u>Minimum 3" x 5"</u> | <u>Maximum 28" x 40"</u> |
| ▪ Patch Reinforce: | <u>Minimum 4" x 6"</u> | <u>Maximum 14" x 16"</u> |
| ▪ Strip Reinforce: | <u>Minimum 5" x 7"</u> | <u>Maximum 10" x 13"</u> |

### QUALITY CONTROL:

*Required for set up and quality control:*

- **Sample or mockup of finished piece with positions marked\***
- **Include additional sheets for waste and make-ready**
- **Press check is recommended**

### RECOMMENDATIONS FOR SUCCESSFUL RESULTS:

- For strip reinforce, select 9/16" and 3/4"
- For drill, select 1/4" or 5/16" holes
- For patch / drill combination, hole size is 9/32"

*\* Please mark each item with your job number and your company name.*