



STANDARD OVERS PER OPERATION FOR WASTE AND MAKE READY (*EXCEPT PAPER CUTTER*)

1,000 sheets and less	100 sheets
1,000 to 5,000	10%
5,000 to 20,000	7%
20,000 to 50,000	5%
50,000 to 100,000	3%
100,000 to 300,000	2.5%
300,000 to 500,000	2%
500,000 and up	1.5%

** Please note: For UV Coating 2 sided runs, please add an additional ½ to standard %. If multiple operations call for combined overs needed.*