



Drill | Patch Reinforce | Strip Reinforce

Sheet Size

Drill	Minimum 3" x 5"	Maximum 28" x 40"
Patch Reinforce	Minimum 4" x 6"	Maximum 14" x 16"
Strip Reinforce	Minimum 5" x 7"	Maximum 10" x 13"

Quality Control

Required for set up and quality control:

- Sample or mockup of finished piece with positions marked*
- Include additional sheets for waste and make-ready
- Press check is recommended

Recommendations for Successful Results

- For strip reinforce, select 9/16" and 3/4"
- For drill, select 1/4" or 5/16" holes
- For patch / drill combination, hole size is 9/32"

** Please mark each item with your job number and your company name.*