



Blanking

Sheet Size	Minimum 12" x 18"	Maximum 28 1/8" x 40 1/8"
Blanking Area	Minimum 4" x 6"	Maximum 27 1/2" x 39 3/4"

Tooling

Lead-time for manufacturing varies with complexity. It can take from three to several working days to produce all blanking tooling.

Files Required for Die or Tooling Making:

- AI files in .PDF and/or .EPS format

Required for Quality Control

- Press sheet with gripper: gripper margin minimum of 5/8", tail margin of 1/2" and side margin of 1/2"
- Must have minimum of 1/4" between parts to be blanked
- Stock recommended to be a minimum of 12pt.
- Mock up or sample of finished piece* (if re-run)
- Include additional sheets for waste and make ready
- Instructions for boxing

** Please mark each item with your job number and your company name.*

Recommendations for Successful Results

- Call us for design assistance
- When blanking is requested, advise us of the end use of your product (i.e., a mailer, to be used in laser printer, etc.

Tooling

As of January 1, 2021, MCD will store all customers' tooling for 6 years of no activity. At that time, tooling will be purged.